

PRODUCT INFORMATION
CONTROL ADDITIVE

ADDI-PROX AF/S 18

is a quickly active anti-foaming agent that is recommended for water miscible cutting fluids.

BENEFITS

- Easy-to-use
- Compatible with all cutting fluid systems (stand-alone machines or central system)
- Highly concentrated / effective
- No side-effect on the cutting fluid
- Fast effectiveness prevents foam-related machine downtimes

DATA OF PRODUCT | CONCENTRATE

DETERMINATION	METHOD	UNIT	VALUE
Density, 20°C	DIN 51 757	[kg/m ³]	1005
Kin. viscosity, 40°C	DIN EN 16 896	[mm ² /s]	>500
Refractive index, n _D ²⁰	DIN 51 423	---	1.450

RECOMMENDED CONCENTRATION (DEPENDING ON APPLICATION AND CONDITIONS)

- Standard concentration at room temperature: 0.002 – 0.010%
- Product can be use in a higher concentration. Please contact your coolant partner for more information.
- Stir well before use.

SHELF LIFE | OPERATING AND STORAGE CONDITIONS

12 months under ambient storage conditions.

INDUSTRIAL HEALTH, SAFETY AND ENVIRONMENTAL PROTECTION

For more details about health and safety please read the information on the safety data sheet.

DISPOSAL

In compliance with the local waste regulations.